

# Measurement Uncertainty Evaluation Using Monte Carlo Method

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**Abstract:** The Guide to the Expression of Uncertainty in Measurement (GUM) provides internationally agreed approaches and recommendations for the evaluation of uncertainty in metrology (1). One of these approaches is the one based on the principle of propagation of distributions. This principle determines the probability distribution for an output quantity from the probability distributions assigned to the input quantities on which the output quantity depends, and it can be implemented numerically using Monte Carlo method (2). So evaluation procedure of this method was realized using popularly held standard spreadsheet software Microsoft Excel.

**Keywords:** measurement uncertainty, propagation of distributions, Monte Carlo, spreadsheet

## 1 SOFTWARE DESCRIPTION

The probability density function (PDF) of a quantity determines the probability by which a certain value of this quantity is observed in a random measurement. Monte Carlo method is a practical numerical tool which simulates generally an unlimited number of unique measurements by random sampling from the known PDFs of all input quantities and propagates their distributions “through” the measurement model (i.e. mathematical relation among the input quantities and the output quantity). In accordance with the law of propagation of distributions, the distribution of simulated measurements results reflects PDF of the output quantity and also the measurement uncertainty.

Realized software Measurement Uncertainty is a spreadsheet application which implements Monte Carlo measurement uncertainty evaluation procedure for univariate, explicit, real measurement model  $Y = f(\mathbf{X})$ , in which  $Y$ , the output quantity, is the measurand,  $\mathbf{X}$  is set of generally  $N$  number of input quantities and  $f$  is formula of measurement function. The procedure is as follows (3, 4):

1. Select the number  $M$  of Monte Carlo trials to be made.
2. Generate  $M$  vectors by random sampling from the PDFs for the (set of  $N$ ) input quantities.
3. For each vector, evaluate the model to give the corresponding value of the output quantity.
4. From model values, calculate the estimate of the output quantity and the associated standard uncertainty as the (arithmetic) mean and standard deviation of the model values.
5. From model values, form the approximating PDF for the output quantity.
6. Sort the model values into non-decreasing order and use the sorted values to provide a discrete representation of the distribution function for the output quantity.

Note: Measurement model of realized spreadsheet application supposes up ten input quantities (i.e.  $N \leq 10$ ) with normal distribution and number of Monte Carlo trials greater than 1 000 and less than 100 000 (i.e.  $M \in \langle 1\,000, 1\,000\,000 \rangle$ ).

Note: Evaluation procedure of realized spreadsheet application do not calculate coverage interval for the output quantity (which is generally possible from required coverage probability in accordance with GUM documents (1, 2)).

Figure 1 shows implemented procedure in the diagram.

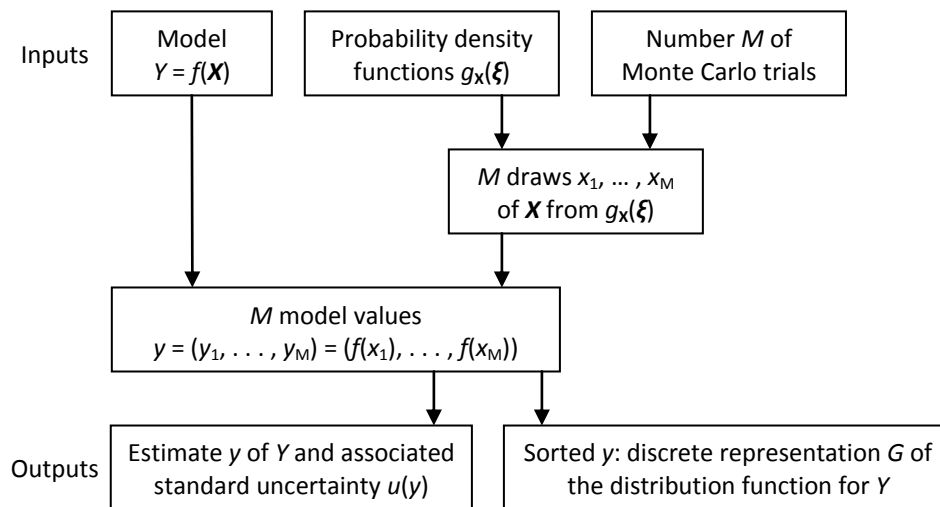


Fig. 1 Flow chart of Monte Carlo procedure implemented in the spreadsheet application

## 2 SOFTWARE REQUIREMENTS

Spreadsheet application is the file *MeasurementUncertainty.xltn* as MS Excel 2007 and MS Excel 2010 workbook that contains macros (series of VBA commands). Therefore, the spreadsheet application requires installation of MS Excel of some of mentioned versions and enabled macros (permanently in Trust Center or temporarily in Message Bar when you create new workbook – see on-line help for [Office 2007](#) and [Office 2010](#)).

## 3 WORKING WITH SOFTWARE

Essentially, the file *MeasurementUncertaintyMCS.xltn* is the workbook template (the file with XLTM extension), i.e. the model that serves as the basis of other workbooks. If user wants to plug input data and to get results of uncertainty analysis he must create a new workbook based on the template and then manipulates only with new workbook.

Note: The new workbook copies content, formatting, VBA codes and customized user interface from the template, so the template remains unchanged. However, if user accidentally changes the template the full application functionality cannot be provided and the user must download the template again.

Way to work with the new workbook is a simple: firstly, it is possible to plug in data, and secondly, it is needful to enter the formula of the measurement model to obtain measurement evaluation. Each new workbook generates worksheets that can be handled in a standard way (Chap. 4.2 and 4.3).

### 3.1 USER INTERFACE

The new workbook based on the template has customized Ribbon interface with the new tab *Measurement Uncertainty* that contains these controls (Fig. 2):

- **New Input Data**  
The button that opens the new worksheet named *Data #* for plugging parameters of input quantities *X*.
- **MC Trials**  
The edit box that serves for setting the number *M* of Monte Carlo trials.
- **New MC Simulation**  
The button that runs evaluation procedure and generates the new report sheet named *Report #* with evaluation results.

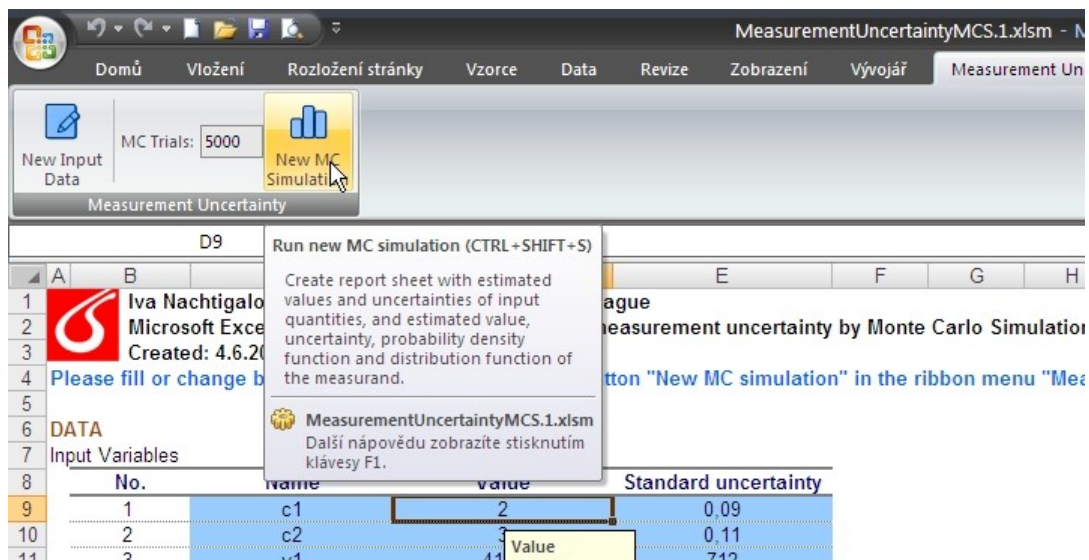


Fig. 2 Tab Measurement Uncertainty and its controls

Note: It is also possible to run the macros associated with controls by shortcuts displaying in the tooltips, or from the list of macros in the dialog of the button *Macros* on the tab *Developer*.

### 3.2 PLUGGING INPUTS

Inputs for evaluation procedure must be plugged into colored cells of the worksheet that is generated by the button *New Input Data*.

Note: This worksheet is protected against insertion data of other data types than required ones. It is possible to insert only correct data from keyboard or by copying them from the other worksheets (they must be “paste as”, not only “paste”).

Evaluation procedure requires plugging these inputs (Fig. 3):

- **Name**  
The names or descriptions of input quantities of the measurement model.
- **Value**  
The values or (arithmetic) means of input quantities of the measurement model.
- **Standard uncertainty**  
The standard uncertainty of input quantities of the measurement model. Because the model supposes normal distribution of input quantities values the user must always insert standard deviations.

In addition to these required data the user can take optional notes into cells labeled *Notices*.

6	DATA
7	Input Variables
8	
9	
10	
11	
12	
13	
14	
15	
16	
17	
18	
19	
20	Notices:

No.	Name	Value	Standard uncertainty
1	c1	2	0.09
2	c2	3	0.11
3	y1	4110	712
4	y2	60090	716
5	yz	50230	500
6	R	0.8	0.1
7	DUMMY		
8	DUMMY		
9	DUMMY		
10	DUMMY		

Standard uncertainty  
Insert standard deviation  
of input variable.

Input variable must have  
normal distribution of  
values.

Fig. 3 Worksheet Data # – plugging inputs

### 3.3 RUNNING EVALUATION AND INTERPRETATION OF RESULTS

Before uncertainty evaluation the user must

- Set number  $M$  of Monte Carlo trials in the edit box *MC Trials* (minimally 1 000 and maximally 100 000 trials).
- Activate some worksheet with input data.

After these steps the user can start the evaluation procedure by the button *New MC Simulation*. Firstly random samplings of input quantities are generated by Monte Carlo method, then procedure is interrupted and the user is asked to enter the formula  $f$  of the measurement model in the dialog (Fig. 4).

DATA

Input Variables								
Name	c1	c2	y1	y2	yz	R	DUMMY	DUM
Value	2	3	4110	60090	50230	0.8		
Standard uncertainty	0.09	0.11	712	716	500	0.1		

ESTIMATION OF INPUT QUANTITIES

Input Variables								
Name	c1	c2	y1	y2	yz	R	DUMMY	DUM
Value	2.00094967	2.99644406	4104.18477	60087.3073	50224.885	0.79828155		
Standard deviation	0.08876365	0.11118338	697.121507	715.984693	501.931804	0.09946032		

MCS Trial No.	Estimated value from a NORMAL (GAUSSIAN) distribution							
1	2.0423812	3.02902677	4674.44811	59178.8235	50635.6495	1.02219071		
2	2.00754919	3.0703461	4307.61764	59150.9236	51194.4084	0.76150722		
3	2.01805959	3.0780088	3929.01908	59337.867	49750.1919	0.83783662		
4	1.9500803	3.11560302						

Histogram of

Measurement Uncertainty

Insert excel formula for the measurement model (measurand function) with yellow nonempty cells as formula arguments:

=((\$D\$19\*(\$G\$19-\$E\$19))+ \$C\$19

OK Storno

Fig. 4 Worksheet Report # – entering formula of the measurement model

Note: The formula of the measurement model must be Excel formula, i.e. must starts by sign = and can contain only numbers, basic mathematical operators, rounded brackets and cell addresses. Specifically, formula must contain only addresses of yellow-colored nonempty cells (first random samplings of input quantities).

## DATA

### Input Variables

Name	c1	c2	y1	y2	yvz	R	DUMMY	DUMMY	DUMMY	DUMMY
Value	2	3	4110	60090	50230	0,8				
Standard uncertainty	0,09	0,11	712	716	500	0,1				

## ESTIMATION OF INPUT QUANTITIES

### Input Variables

Name	c1	c2	y1	y2	yvz	R	DUMMY	DUMMY	DUMMY	DUMMY
Value	1,9983953	3,0025173	4109,2821	60094,572	50235,126	0,7995501				
Standard deviation	0,0896803	0,1103256	723,80514	721,12362	504,64228	0,0992928				

### MCS Trial No. Estimated value from a NORMAL (GAUSSIAN) distribution

MCS Trial No.	Estimated value from a NORMAL (GAUSSIAN) distribution
1	1,936862 2,8257393 3567,8707 59255,916 50261,369 0,6688014
2	1,8359096 2,932229 5416,8662 60060,734 48892,699 0,6238996
3	2,0630043 3,0020198 3777,9077 60326,802 50080,454 0,8106518
4	2,0503241 3,028812 5239,6759 61184,113 49875,579 0,7901918

## ESTIMATION OF MEASURAND

### Measurand

Formula	$=(c2*(yvz-y1)+c1*(y2-yvz))/(R*(y2-y1))$
Value	3,59228
Standard deviation	0,491823

### No. Simulated value

No.	Simulated value
1	4,0103659
2	4,340706
3	3,4933312
4	3,5827022

## ESTIMATED MEASURAND

### Parameters

Num of values	2,5
Min	2,5
Max	7,5
Num of bins	0,3
Bins with	0,3

### Bins, frequencies and dist

No.	Low
1	2,5
2	2,5
3	3,2
4	3
5	4,0
6	4,4
7	4,6
8	5,2
9	5,6
10	5,6
11	6
12	6,7
13	7,1

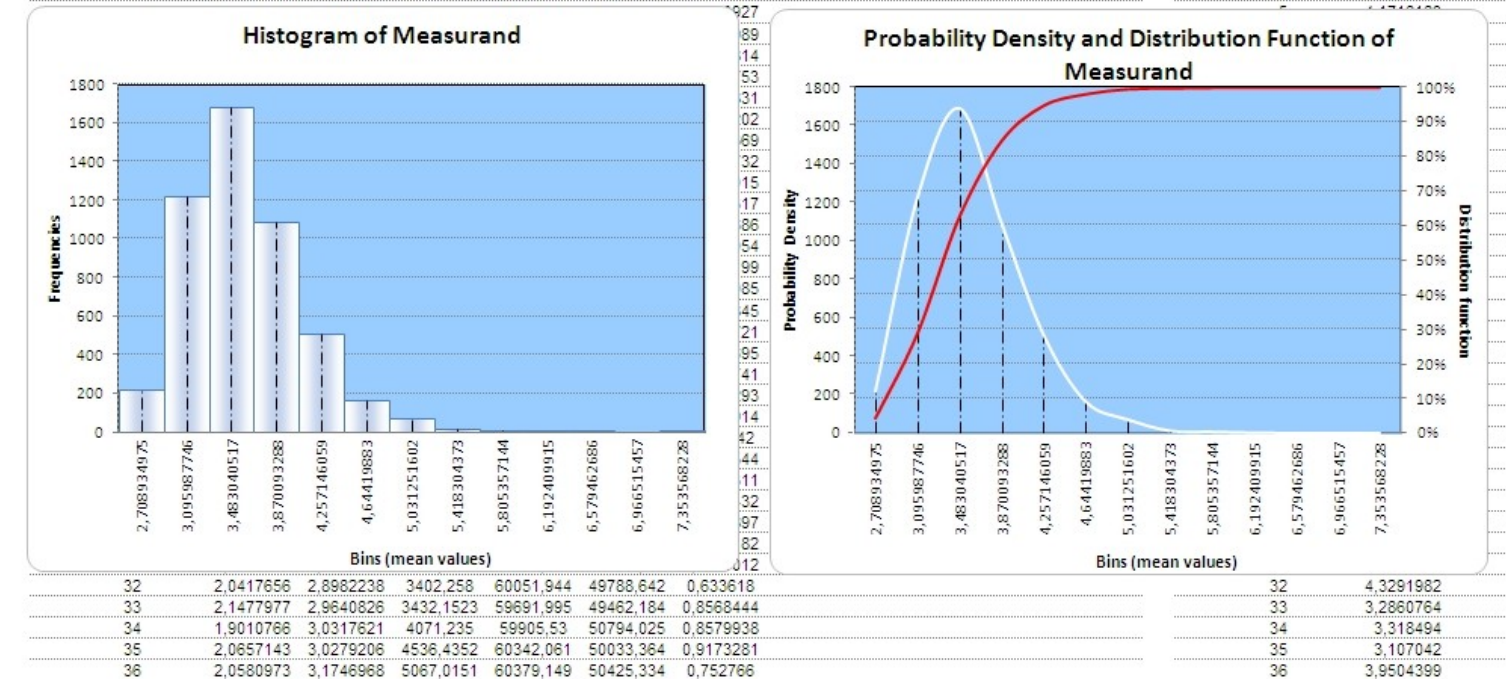


Fig. 5 Worksheet Report # - section DATA with used input data, sections ESTIMATION OF INPUT QUANTITIES and ESTIMATION OF MEASURAND with simulated means, standard deviations and estimates in each simulation trial, approximating histogram and graphs of PDF and DF of measurand




After entering the formula the evaluation procedure continues and the user is informed about its state in the Excel status bar.

The evaluation results are saved into the new worksheet: all inputs (including the measurement model) are recapitulated in the section labeled DATA, outputs are in the other sections. Their meaning is as follows (Fig. 5):

- **ESTIMATION OF INPUT QUANTITIES**  
The table of input quantities with their names, simulated means, simulated standard deviations and random sampling values simulated in each Monte Carlo trial.
- **ESTIMATION OF MEASURAND**  
The table of measurand with its function (i.e. formula of the measurement model), simulated mean, simulated standard deviation and values simulated in each Monte Carlo trial.
- **HISTOGRAM OF MEASURAND**  
Histogram of measurand that was plotted from data saved in the table *Bins, Frequencies and Distribution function* of the section *ESTIMATED MEASURAND HISTOGRAM, PROBABILITY DENSITY FUNCTION AND DISTRIBUTION FUNCTION*.
- **GRAPH OF PROBABILITY DENSITY FUNCTION AND DISTRIBUTION FUNCTION OF MEASURAND**  
Graph of measurand functions that was plotted from data saved in the table *Bins, Frequencies and Distribution function* of the section *ESTIMATED MEASURAND HISTOGRAM, PROBABILITY DENSITY FUNCTION AND DISTRIBUTION FUNCTION*.

### 3.4 REPORT MESSAGES

Report worksheets confirm successful uncertainty evaluation, if not warn the user to possible errors. Messages are always displayed in the row no. 4 under the sheet identification header and they differ in color (Fig. 6)

	A	B	C	D	E	F	G
1		Iva Nachtigalova, Miloslav S					
2		Microsoft Excel 12.0 report c					
3		Created: 4.6.2012 14:36:54					
4		Report OK					
5							
6		DATA					
7		Input Variables					
8		Name	c1				
9		Value	2				


	A	B	C	D	E	F	G
1		Iva Nachtigalova, Miloslav Suchanek (2012) ICT Prague					
2		Microsoft Excel 12.0 report of evaluation of measurement uncertainty by					
3		Created: 5.6.2012 8:52:58					
4		Report prematurely terminated: entering the function formula canceled by user					
5							
6		DATA					
7		Input Variables					
8		Name	c1	c2	y1	y2	yvz
9		Value	2	3	4110	60090	50231

Fig. 6 Report message confirming successful analysis (on the left) and warning to possible error (on the right)

### 3.5 PRINTING

If it is necessary worksheets with input data and results of uncertainty evaluation can be printed. Print preview or printing is invoked using standard MS Excel commands.

Note: Print parameters are set to procedure inputs and outputs always include sheet identification header of the current sheet and cover just one A4 page. However after connecting the user's printer, the page margins can be automatically changed and printed data can be distributed to multiple pages. Then user must adjust print parameters manually.

### 3.6 SAVING

Each workbook based on the template contain VBA codes, which check inputs, generate random samplings of input quantities and evaluation results by the Monte Carlo method, plot graphs and

provide tasks associated with the controls on the Ribbon tab. In order for workbooks to remain fully functional they must be saved as macro-enabled ones (with extension XLSM).

Note: If a workbook is saved as a standard one without enabled macros (with extension XLSX) it irreversibly (!) loses all macros and thus its functionality.

Note: Report worksheets with evaluation results can slow opening and saving a workbook due to a large amount of data and also significantly increase size of a file. It is therefore preferable to work with multiple workbooks in the case of making more analyses.

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